Robust and Recoverable Maintenance Routing Schedules

Niklaus Eggenberg Matteo Salani^{*} Michel Bierlaire

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Abstract

We present a methodology to compute more efficient airline schedules that are less sensitive to delay and can be recovered at lower cost in case of severe disruptions.

We modify an original schedule by flight re-timing with the intent of improving some structural properties of the schedule. We then apply the new schedules on different disruption scenarios and then recover the disrupted schedule with the same recovery algorithm. We show that solutions with improved structural properties better absorb delays and are more efficiently recoverable than the original schedule.

We provide computational evidence using the public data provided by the ROADEF Challenge 2009^1 .

Keywods: Airline scheduling, Robust optimization, Disruption recovery

1 Introduction

In the modern society, the demand for transportation, of goods and people, is constantly increasing in terms of volume and distance. In particular, as the fastest transportation mode for mid and long distances, airline transportation develops at an impressive rate. Due to the competition between the airlines, many of them use operations research techniques to schedule their operations. This allows to keep prices low and thus attract customers while making profit. Airlines have to deal with irregular events, called *disruptions*, making the schedule unfeasible. The process of repairing a disrupted schedule is known as the *recovery* problem. It aims at retrieving the initial schedule as quickly as possible while minimizing the *recovery costs* incurred by recovery decisions (typically delaying or canceling flights).

^{*}corresponding author matteo.salani@epfl.ch

¹http://challenge.roadef.org/2009/index.en.htm



A major drawback of optimized schedules is that they are sensitive to perturbations. Small disruptions propagate through the whole schedule, and may have a huge impact.

The focus of this study is to implicitly consider the occurrence of future disruptions at the planing phase in order to ameliorate two properties of the schedule, namely:

- 1. the *robustness*: the ability of the schedule to remain feasible in the presence of small disruptions;
- 2. the *recoverability*: the average performance of the recovery algorithm when the schedule is disrupted.

At the planing phase, we solve the Maintenance Routing Problem (MRP), which aims at finding a feasible route for each aircraft and a departure time for each flight minimizing the loss of revenue as a metric which depends on the deviation from a desired schedule.

On the day of operation, the problem of recovering the planed schedule from a disrupted state is the Aircraft Recovery Problem (ARP) given the original schedule and the current disrupted *state*. The recovery costs for the ARP are mainly delay and cancellation costs.

The originality of the proposed algorithms is the absence of any explicit predictive model of possible disruptions for the scheduling problem. Uncertainty Features capture implicitly the uncertainty the problem is due to. An additional *budget constraint* ensures that the obtained solution is not too far from the original deterministic optimum, and the computational complexity is similar to the original deterministic problem.

We solve the MRP by applying the Uncertainty Feature Optimization (UFO) framework of Eggenberg et al. (2009) on a real case study and we present computational results for different MRPs using public instances of the ROADEF Challenge 2009. Recovery statistics are obtained with the recovery algorithm presented in Eggenberg et al. (forthcoming).

2 Literature Review

For a detailed description on the airline scheduling process, see Rosenberger et al. (2003a); for general surveys on airline scheduling and recovery problems, we refer to Clausen et al. (forthcoming), Kohl et al. (2007), Weide (2009) and Eggenberg et al. (forthcoming).



Airline Scheduling Barnhart et al. (1998a) introduce the *string* based fleeting and routing model, where a string is a sequence of connected flights between two maintenances. The problem is solved using a Column Generation scheme. This model is the reference for solving the MRP; it is used, for example, by Ageeva (2000), Rosenberger et al. (2004) and Lan et al. (2006).

Rosenberger et al. (2004) solve a robust fleet assignment problem where maximizing short cycles and hub isolation aims at improving the short cycle cancellation recovery strategy. The authors conclude that using sub-optimal solutions of the deterministic problem allow for improving a schedule's robustness.

Bian et al. (2005) study the robust airline fleet schedules for KLM, which is among the largest European airlines, showing that robustness is correlated with the number of aircrafts on ground. The presented results on eleven schedules of KLM in the year 2002 show a significant correlation between the plane on ground metric and the arrival and departure punctuality predictions.

Lan et al. (2006) propose two flight retiming models for solving the MRP. The former aims at reducing the delay propagation and the latter at reducing the missed passenger connections. In the reported results, the robust schedules allow for a reduction of about 40% of disrupted passengers and the total passenger delay is reduced by 20%.

Shebalov and Klabjan (2006) modify original crew schedules in order to maximize the *move-up crews*, i.e. pairings that can be swapped in operations. The main conclusion is that the trade-off between crew cost and the robustness factor is crucial: too large an investment in terms of additional crew costs to impose robustness leads to increased operational costs.

Yen and Birge (2006) describe a stochastic integer programming algorithm to solve the crew scheduling problem. Interestingly, the obtained solutions exhibit a simple but constant property: the crew tend to stay on the same plane as much as possible. The solutions show an increased average connection time between two successive flights.

Airline Recovery The literature on recovery algorithms developed mainly in the last 15 years, motivated by the growth of air traffic.

Argüello et al. (1997) and Bard et al. (2001) use a time-band model to solve the ARP. An extension of this mode is presented by Thengvall et al. (2000). They penalize the deviation from the original schedule and they allow human planners to specify preferences related to the recovery operations.



Eggenberg et al. (forthcoming) introduce the *constraint specific network* model for solving the general unit recovery problem, where a unit is either an aircraft, a crew member (or team) or a passenger; each unit is associated with a network encoding all feasible routes for the unit.

The literature shows that deterministic models do not lead to operationally efficient solutions. But non-deterministic models have a larger computational complexity. Remarkably, many authors conclude that more robust or recoverable solutions exhibit some improved structural properties of the solutions related to the number of aircraft on ground, the number of potential swaps (both for crew and aircraft) in the recovery phase or an increased idle time.

This motivates the use of the UFO framework of Eggenberg et al. (2009), which considers uncertainty implicitly through such features. This allows to keep the computational complexity similar to the deterministic problem.

3 Models and Algorithms

The global structure of both MRP and ARP algorithms is a Column Generation scheme based on the constraint-specific networks presented in Eggenberg et al. (forthcoming). As the two problems are similar, we use the same notation for both of them. Note that despite the structural similarities of the models, the MRP and ARP have different objectives, which is modeled by an appropriate cost structure. Additionally, the unit-specific constraints are modeled by a set of *resources*, as described in Eggenberg et al. (forthcoming).

We denote F the set of flights to be covered and P the set of available planes. S denotes the set of *final states*. Each of them corresponds to the expected location at the end of the scheduling/recovery period, and is characterized by an aircraft type, a location, a latest arrival time and maximal allowed resource consumption. T is the length of considered the period, which corresponds to the scheduling period for the MRP and the recovery period for the ARP. A route r is defined by the covered flights in the route, the final state and the plane. Let Ω be the set of all feasible routes r, x_r the binary variable being 1 if route r is chosen in the solution and 0 otherwise, and c_r the cost of route r. Variables y_f capture flight cancellation and are 1 if flight f is canceled, incurring cost c_f , and 0 otherwise; note that for the MRP, flight cancellation is not allowed and $c_f = \infty$.

We define the time-space intervals l = (a, t) to account for airport capacities. t is the index of a discretized time period (starting from



index 0) of length Δ (typically $\Delta = 60$ minutes), $a \in A$ is the airport. We denote L the set of all such intervals, of cardinality $|A| \times \left[\frac{T}{\Delta}\right]$. For each interval $\ell \in L$, the maximum number of departures is denoted by q_{ℓ}^{Dep} and the maximum number of arrivals by q_{ℓ}^{Arr} .

We also introduce the following set of binary coefficients: b_r^f , 1 if route r covers flight $f \in F$, 0 otherwise; b_r^s , 1 if route r reaches the final state $s \in S$, 0 otherwise; b_r^p , 1 if route r is assigned to plane $p \in P$, 0 otherwise; $b_r^{\text{Dep},\ell}$, 1 if there is a flight in route r departing within time-space interval $\ell \in L$, 0 otherwise; $b_r^{\text{Arr},\ell}$, 1 if there is a flight in route r arriving within time-space interval $\ell \in L$, 0 otherwise.

With this notation, the Master Problem (MP) of both the MRP and the ARP is the following integer linear program:

$$\min z_{MP} = \sum_{r \in \Omega} c_r x_r + \sum_{f \in F} c_f y_f \tag{1}$$

$$\sum_{r\in\Omega} b_r^f x_r + y_f = 1 \qquad \forall f \in F \qquad (2)$$

$$\sum_{r \in \Omega} b_r^s x_r = 1 \qquad \qquad \forall s \in S \qquad (3)$$

$$\sum_{r\in\Omega} b_r^p x_r \le 1 \qquad \qquad \forall p \in P \qquad (4)$$

$$\sum_{r \in \Omega} b_r^{\text{Dep},\ell} x_r \le q_\ell^{\text{Dep}} \qquad \forall \ell \in L$$
 (5)

$$\sum_{\mathbf{r}\in\Omega} \mathbf{b}_{\mathbf{r}}^{\mathtt{Arr},\ell} \mathbf{x}_{\mathbf{r}} \le \mathbf{q}_{\ell}^{\mathtt{Arr}} \qquad \forall \ell \in \mathbf{L} \qquad (6)$$

$$\mathbf{x}_{r} \in \{0, 1\} \qquad \qquad \forall r \in \Omega \qquad (7)$$

$$y_{f} \in \{0, 1\} \qquad \qquad \forall f \in F \qquad (8)$$

Objective (1) minimizes total costs. Constraints (2) ensure that each flight is covered by exactly one route $\mathbf{r} \in \Omega$. Constraints (3) ensure that each final state is reached by a plane and constraints (4) ensure each aircraft is assigned to at most one route. Finally, constraints (5) and (6) ensure the departure and arrival capacities of the airports are satisfied, and constraints (7) ensure integrality of the variables.

The Column Generation process combines solving the linear relaxation of (MP) and branching to find an integer solution. The pricing problem aims at finding new feasible columns improving the current (partial) solution of the linear relaxation. It is solved as a Resource-Constrained Elementary Shortest Path Problem (RCESPP) on the constraint-specific networks. We use the dynamic programming algo-



rithm described by Righini and Salani (2006), which is a bidirectional label setting algorithm. The algorithm creates labels, corresponding to partial paths, at each node of the constraint-specific network; *dominated* labels, that are proved to lead to sub-optimal paths, are discarded.

The main difference between the MRP and the ARP algorithms is the specification of the constraint specific networks and its cost structure. For the MRP, all flights are potentially feasible for an aircraft, unless the aircraft is technically not able to cover them. However, using a different aircraft than desired for a given flight may incur a loss of revenue. Such costs, in addition to retiming costs, are captured independently for each aircraft in its associated constraint-specific network and determine the costs of a route. In the ARP, the cost of a route is the sum of delay costs; the feasible flights and feasible final states are usually restricted those originally assigned to aircrafts of the same fleet type.

3.1 Uncertainty Feature Optimization

The problem (1)-(8) is a deterministic model. As discussed in Eggenberg et al. (2009), using deterministic models for problems due to imperfect information leads to *unstable* solutions, i.e. sensitive to data variations. The MRP is clearly prone to noisy data; the nature of the noise is, however, difficult to capture due to the many factors influencing an airline's schedule: meteorological changes, economical factors such as the price of fuel, human factors such as crew illness, crew strikes, political manifestations, etc. Deriving an explicit model of the uncertainty through the characterization of an *uncertainty set*, is thus a difficult problem itself. As the MRP is already an NP-hard problem in its deterministic form, it is extremely hard to solve general MRP problems accounting for an uncertainty set. Finally, as shown in Eggenberg et al. (2009), solutions computed with a model involving an explicit uncertainty set are sensitive to errors in the uncertainty characterization.

An Uncertainty Feature (UF) is a structural property of a solution that is known to perform well for a general type of noise: for example, an increased idle time is known to allow for more delay absorption; increasing idle time thus improves the robustness of a solution against delays of any form; additionally, no specification of the delays is required.

When selecting UFs, we both have to consider their potential in



terms of robustness and recoverability and in terms of the implications on the algorithm. In order to preserve the column generation structure, the UFs must be formulated linearly.

3.2 UFO reformulation of the MRP

The initial objective of the MRP is to find a feasible solution for the plane routing as close as possible to the input schedule; the cost c_r of route $r \in \Omega$ is the total number of minutes the flights of route r deviate from their desired departure times, which has to be minimized.

In the framework described by Eggenberg et al. (2009), the initial objective $\sum_{r \in \Omega} c_r x_r$ is relaxed as the following budget constraint:

$$\sum_{r\in\Omega}c_rx_r\leq (1+\rho)z^*_{\mathrm{MRP}},$$

where ρ is the *budget ratio*. However, the optimal solution for the MRP is $z_{\text{MRP}}^* = 0$, i.e. all flights are scheduled as desired and the relative budget constraint does not allow for any change in the schedule.

We therefore use an absolute budget, with a constant C. We get the following formulation:

$$\max z_{\mathsf{UFO}} = \mu(\mathbf{x}) \tag{9}$$

$$\sum_{r \in \Omega} c_r x_r \le C \tag{10}$$

$$(2) - (8)$$
 (11)

The budget C is an upper bound on the total deviation (in time units) between original and new schedule.

Note that the additional budget constraint (10) changes the definition of the reduced cost of a column: the cost c_r is multiplied by the dual multiplier of the budget constraint in the reduced cost formulation. The structure of the pricing problem highly depends on the chosen UF $\mu(\mathbf{x})$, which we present, along with the implications for the pricing problem, in the next section.



4 Uncertainty Features for the Maintenance Routing Problem

The UFs are designed based on what practitioners do in reality: increasing idle time, which allows for delay absorption, increasing the number of plane crossings, which allows for more plane swaps in the ARP and increasing the connecting passenger's connection time. We postulate that solutions with higher values for these properties are featuring more robustness and recoverability.

4.1 The IT and MIT models

The idle time of a single route is

$$\mu_{IT}(\mathbf{x}) = \sum_{r \in \Omega} \delta_r x_r,$$

where δ_r is the total idle time on route r

Using μ_{IT} leads to a linear UFO formulation, and the structure of the pricing problem is not changed: it remains an RCESPP where the total idle time corresponds to the cost δ_r of the column.

 μ_{IT} accounts for the total idle time. An alternative is to maximize the *minimal* idle time in order to get smaller but more uniformly distributed buffer time windows, i.e. use

$$\zeta = -\min_{r\in\Omega} \delta_r^{\min} x_r,$$

where δ_r^{\min} is the minimal idle time in route r. This UF is however no longer linear but can be reformulated as

$$\begin{split} \max & -\zeta \\ \text{s.t. } \zeta \geq \delta_r^{\min} x_r \qquad & \forall r \in \Omega \\ & (10) - (11) \end{split}$$

However there is an exponential number of variables and constraints (at least $\mid \Omega \mid$), which is not affordable for Column Generation.

Therefore we maximize the sum of the minimal idle times of each route with the following UF:

$$\mu_{\text{MIT}}(\mathbf{x}) = \sum_{r \in \Omega} \delta_r^{\text{min}} x_r.$$

The resulting UFO formulation is the same than for μ_{IT} , except



we use δ_r^{\min} instead of δ_r . For the pricing the structure remains an RCESPP. The algorithm must however consider adapted label domination criteria. Unlike the total idle time, which is a cumulative metric during the label extension phase, the minimal idle time is decreasing in a non-homogeneous way. In order to compare labels and discard suboptimal ones, the partial reduced cost must contain a partial value of the minimal idle time that is comparable for different labels. This is the case when the minimal idle time is computed up to the end of the end of the last activity.

4.2 The CROSS model

The CROSS model captures the number of plane crossings, allowing for more swapping possibilities to facilitate recovery. It is not associated to a single route and thus unmanageable in the current CG scheme.

To address this issue, we introduce the concept of *meeting points*: we create a constraint for each airport for a discretized number of time intervals. We denote such a meeting point by the pair $\mathfrak{m} = (\mathfrak{a}, \mathfrak{t})$, corresponding to the meeting point at airport \mathfrak{a} and time interval \mathfrak{t} ; the number Δ of time intervals is a fixed parameter, and M is the set of all meeting points, i.e. $M = \{(\mathfrak{a}, \mathfrak{t}) \mid \mathfrak{a} \in A, \mathfrak{t} = \mathfrak{0}, \cdots, \Delta\}$. The number $\mid M \mid$ of meeting point constraints is pseudo-polynomial (number of airports times number of time intervals).

We denote by b_r^m the binary coefficient being 1 if route r visits meeting point $m \in M$ and 0 otherwise. We then include the following set of constraints:

$$\sum_{r\in\Omega} b_r^m x_r - y_m \ge 0 \qquad \forall m \in M.$$
(12)

The UF corresponding to the plane crossing maximization is

$$\mu_{CROSS}(\mathbf{x}) = \sum_{\mathfrak{m} \in \mathcal{M}} (\mathfrak{y}_{\mathfrak{m}} - 1),$$

and we have to maximize $\mu_{CROSS}(\mathbf{x})$ subject to the constraints (10)-(11) and with the additional crossing count constraints (12).

The reduced cost of a column now contains the term

$$-\sum_{m\in \mathcal{M}}b_r^m\lambda_m,$$

where $\lambda_m, m \in M$ are the dual multipliers of constraints (12).



4.3 The PCON model

IT, MIT and CROSS are all aircraft-based metrics. Another possibility is to use passenger-centric UFs based, for instance, on idle connection time for passenger itineraries with multiple flights.

Let I be the set of all existing passenger connections in the schedule; each of them is defined by a pair of flights $(f_i, f_j) \in I$. We define the idle connection time δ_{ij} of $(f_i, f_j) \in I$ as the time between the landing time of flight f_1 and the departure of f_2 minus the minimum passenger connection time (typically 30 minutes), denoted MPC. We assume a constant value for MPC, as assumed by most airlines and in literature (e.g. Lan et al., 2006).

PCON is the UF maximizing the passenger idle time:

$$\mu_{PCON} = \sum_{(f_{\mathfrak{i}},f_{\mathfrak{j}})\in I} \delta_{\mathfrak{i}\mathfrak{j}}$$

Given a route \mathbf{r} , $\mathbf{t}_r^{dep}(\mathbf{f}_j)$ is the landing time of flight \mathbf{f}_j , which is 0 if \mathbf{f}_j is not covered by route \mathbf{r} and the exact departure time of \mathbf{f}_j if route \mathbf{r} covers it. Similarly, $\mathbf{t}_r^{land}(\mathbf{f}_i)$ is the landing time of flight \mathbf{f}_i if it is covered by route \mathbf{r} , 0 otherwise. As the covering of all flights is imposed by constraints (2), we always have one route \mathbf{r} in the solution with non-zero values of $\mathbf{t}_r^{land}(\mathbf{f}_i)$ or $\mathbf{t}_r^{dep}(\mathbf{f}_j)$.

In addition to constraints (10)-(11), we have to impose non-negativity of each connection time as follows:

$$\begin{split} \delta_{\mathfrak{i}\mathfrak{j}}-(\sum_{r\in\Omega}t^{dep}_{r}(f_{\mathfrak{j}})-\sum_{r'\in\Omega}t^{land}_{r'}(f_{\mathfrak{i}})-\mathrm{MPC}) &\leq 0 \quad \forall (f_{\mathfrak{i}},f_{\mathfrak{j}})\in I \quad (13)\\ \delta_{\mathfrak{i}\mathfrak{j}} &\geq 0 \quad \forall (f_{\mathfrak{i}},f_{\mathfrak{j}})\in I \quad (14) \end{split}$$

When maximizing μ_{PCON} , the model with constraints (10)-(11) and (13)-(14) ensures that the total passenger connection time is maximized, while satisfying the minimum passenger connection time for all connections I.

From the algorithmic point of view, the structure of the pricing problem is unchanged up to the consideration of additional prices to be collected in the RCESPP algorithm; when taking discretized times for $t_r^{land}(f_i)$ and $t_r^{dep}(f_j)$, the collection is similar to the price collection of take-off and landing slots.



4.4 Implementation

The four MRP algorithms, IT, MIT, CROSS and PCON corresponding to the presented UFs, and the recovery algorithm solving the ARP are implemented using the same Column Generation heuristic: column generation is performed only at the root node. The branching scheme is meant to derive an integer solution from the columns obtained at the root node. Furthermore, to speed up computation, we derive three heuristic pricing levels depending on the number of columns found:

- the number of labels to be extended at each node is limited and domination criteria are heuristic, i.e. labels might be erroneously discarded;
- 2. same than level 1, but we increase the number of labels extended at each node;
- 3. the number of labels to extend is unlimited.

When one heuristic level fails to find any column, we proceed to the next level. Eggenberg et al. (forthcoming) show that this leads to a fast heuristic that generates good quality solutions in terms of optimality deviation.

Moreover, when the flight retiming window is smaller than twice its duration for each flight, this procedure leads to the optimal solution of the pricing.

The algorithms are written in C++ using the COIN-OR BCP framework², each algorithm containing around 12,000 lines of code in addition to the COIN-OR BCP framework.

4.5 Simulation Methodology

To validate the above models, we generate different schedules from the same original one with each model using different budget values for C. We then apply a same disruption to each schedule and then run the same recovery algorithm to recover the disrupted schedule.

As some models do not consider passenger connections, it may occur that some of them are no longer feasible after re-timing flights. In such cases, we assume that no ticket using such a connection can be sold, i.e. the passengers are lost and the tickets have to be refunded. The consequence is a loss of revenue, which is the cost of making the schedule more robust/recoverable.

In order to compare the efficiency of different schedules for a same disruption scenario, We adopt a similar approach than Lan et al.



²http://www.coin-or.org

(2006): given the original schedule and a disruption characterization, we identify, for each flight, the so called *independent delay* and the *propagated delay*. The independent part of the delay is single-flight dependent and is, therefore, part of the disruption characterization. The propagated delay is a consequence of the schedule, which is a consequence of the disruption and must be recomputed.

5 Computational Results

For the computational results, we use public data provided for the ROADEF Challenge 2009^3 . We use the A instance set, i.e. the set of instances used for the Challenge qualification phase.

Each instance is composed of an original schedule and disruption scenario. The original schedule is composed of the existing legs, the routes of each aircraft (including maintenances, that cannot be rescheduled) and the passenger's itineraries. Additionally, there are airport arrival and departure capacities, which are given as upper bounds for each one-hour interval of a typical day. Disruption scenarios are characterized by an operational period prior to the start of the recovery period, for which observed flight delays and flight cancellations are reported. Additionally, mandatory rest periods for aircraft and modified airport capacities at given time slots are also provided.

The recovery algorithm computes new routes for the aircraft and the passengers in order to minimize recovery costs; only flights departing after the start of the recovery period can be rescheduled, all other flights are fixed; the same holds for passenger itineraries. External cost-checker and checker for feasibility are provided, allowing to externally evaluate the solutions according to the real cost-metric.

The qualifying instances A01-A10 are based on the same schedule with 35 airports and 85 planes.

Instances A01-A04 and A06-A09 are single-day schedules with 608 flights and between 36010 and 46619 passenger itineraries, whereas A05 and A10 are a two days schedule with 1216 flights and between 71910 and 95392 passenger itineraries; we refer to them as the 1-day and 2-days instances, respectively.

As discussed in section 4.5, a preprocessing phase is required to apply a disruption scenario to a modified schedule. First of all, for each solution, we remove from the formulation the passengers missing a connection, i.e. with less than 30 minutes connection time, due to

³http://challenge.roadef.org/2009/index.en.htm



Model	Or	IT_1000	IT_2500	IT_5000	IT_10000	MIT_1000	MIT_2500	MIT_5000	MIT_10000
Used Budget [min]	0	1000	2500	5000	8530	1000	2500	5000	9830
# Modified Flts	0	20	52	97	182	56	105	191	304
IT [min]	12000	13000	14500	17000	18975	12610	13520	14710	16720
MIT [min]	790	940	1025	1150	1230	1645	2210	2835	3330
CROSS	3430	3454	3455	3496	3488	3440	3450	3438	3416
PCON [min]	130470	132575	135760	141090	148190	130460	132260	134555	141013
# Lost Pax	0	0	56.5	95.5	295	77	135	249.5	443.5
Pax Lost [%]	0.00 0.00		0.14	0.24	0.71	0.19	0.34	0.62	1.10
Revenue Loss [%]	0.00	0.00	0.29	0.65	2.42	0.47	0.99	1.71	3.51
CPU Time [s]	< 1	313	321	279	348	336	331	321	393
-									
Model	MIT_20000	CROSS_1	000 CROS	S_2500	CROSS_5000	CROSS_10000	PCON_1000	PCON_250	00 PCON_5000
Used Budget [min]	10025	1000	2	500	5000	5980	1000	1250	2500
# Modified Flts	308	109		178	248	255	31.5	26.5	52.5
IT [min]	16750	11880) 1	1415	11450	10965	12815	12960	13670
MIT [min]	3355	690		620	505	460	782.5	807.5	795
CROSS	3410	3494	3	517	3530	3519	3447.5	3444	3459.5
PCON [min]	141218	12914	3 12	7318	127743	127468	134533	135888	8 140573
# Lost Pax	438.5	73.5	2	62.5	366	405.5	0	0	0
Pax Lost [%]	1.09	0.20		.67	0.90	1.02	0.00	0.00	0.00

3.37

583

3 65

285

0.00

757

0.00

1058

0.00

1073

Table 1: Average a priori statistics on instances A01-A04 and A06-A09.

2 35

412

flight retiming. These *lost* passengers correspond to the loss of revenue sacrificed to increase the schedule's robustness and recoverability; the number of lost passengers and the corresponding loss of revenue are shown for each instance.

5.1A priori results

Revenue Loss [2 CPU Time [8]

[%]

3 56

408

0.71

406

For the presentation of the results, we separate the 1-day instances from the 2-days ones.

The original schedules (as provided in the data set) are labeled **Or**; the schedules obtained by the UFO models are labeled IT, MIT, CROSS and PCON. The UF solutions are followed by a number specifying C in (10), corresponding to total allowed deviation of departure times in minutes. Thus, for example, instance A01_CROSS_1000 corresponds to the solution of instance A01 solved with UF CROSS and a budget C = 1000 minutes.

For each instance, we generate one schedule for five different budgets, namely C = 1,000, 2,500, 5,000, 10,000 and 20,000 minutes respectively; the maximal deviation of a single flight is set to 60 minutes. The complete results are reported in Appendix A.

Table 1 summarizes the average a priori statistics on the 1-day instances and Table 2 for the 2-day instances. Displayed informations are used budget (in minutes), the value of the different UFs for each solution, the statistics of lost passengers (absolute, relative and corresponding relative loss of revenue with respect to the original schedule) and CPU times.



Model	Or	IT_10000	MIT_10000	CROSS_10000	PCON_1000
Used Budget [min]	0	10000	10000	8515	1000
# Modified Flts	0	252	407	424	31
IT [min]	77865	85068	80160	76925	78220
MIT [min]	490	408	1965	140	475
CROSS	6100	6176	6085	6184	6105
PCON [min]	258143	276113	268178	257348	263173
# Lost Pax	0	298	414	671	0
Pax Lost [%]	0.00	0.36	0.50	0.82	0.00
Revenue Loss [%]	0.00	1.30	1.79	2.90	0.00
CPU Time [s]	< 1	10828	5412	6291	41292

Table 2: Average a priori statistics for different models for instances A05 and A10.

First note that Table 1 does not report results for PCON_10000 and for models IT_20000 and CROSS_20000. For model PCON, the algorithm is not able to find a solution different from 0r; for the other models, there is no difference between a budget C = 10,000 and C = 20,000. This is due to the fact that we have a disaggregate bound on retiming for each flight which is independent of C. When C is large enough, the total retiming is limited by the disaggregate bounds before reaching the aggregate bound C, which is the case for models IT_20000 and CROSS_20000.

Table 2 shows that the computational effort for the 2-day instances is increased up to a factor between 13 and 55 with respect to the 1day instances. The number of aircraft, however, is unchanged, namely 85, and the number of flights is multiplied only by a factor 2. This shows the combinatorial complexity of the problem. Moreover, the UF values are much higher than for the 1-day, explaining why the relative increase of the UFs is lower.

A remarkable point is the number of lost passengers and associated loss of revenue. Indeed, all models except PCON do not consider connections at all. However, for the 1-day instances, the maximal loss of passengers is 1.31% for a single instance and 1.10% in the average. The loss of revenues are slightly higher than the number of lost passengers. The reason is that the misconnected passengers are those with tight connections, which often corresponds to the profile of business passengers, who also pay higher fares. The loss of revenue due to retiming is thus always lower than 4.3% (3.65% in average) of the original revenue, but note that this is an upper bound: indeed, we do not consider the possibility of attracting additional customers with the connections created in the new schedule.



We also see from Table 1 that the models are able to significantly increase the values of their corresponding UF. We also see that increasing the budget leads to solutions with higher values for the UFs. The increase is not necessarily homogeneous: the value of CROSS is higher for model CROSS_5000 than CROSS_10000, which is due to the fact we are using heuristics.

Interestingly, IT, MIT and PCON are correlated, as solutions with higher values of one of these UFs also have higher value for the others. This is however not always the case, which shows the UFs are not equivalent. Surprisingly, solutions computed with CROSS tend to decrease the value of IT, MIT and PCON but the reverse is not observed.

5.2 **Recovery statistics**

For instances A05 and A10, there is no operational phase before the start of the recovery period. Therefore, different initial schedules do not affect the disruption scenario. Moreover, for both A05 and A10, the disruption is a severe global capacity reduction: the initial number of departures and arrivals are 3012 and 2892 respectively; in the disrupted scenario, there is a total reduction of 1110 departures and 1051 arrivals, i.e. a total airport capacity reduction of more than 30%. The consequence is a massive flight cancellation, which highly dominates delays and hides differences of the original schedules. The comparison of recovery statistics for these instances is therefore irrelevant and not reported here.

The detailed results after applying the recovery algorithm for the 1-day instances are listed in Appendix B. We report, for each 1-day scenario, the recovery costs as computed by the cost checker provided for the ROADEF Challenge 2009, the total number of canceled flights (including the forced cancellations from the operational period), the number of canceled passengers, which does not include the lost passengers from the scheduling phase (these are removed from the formulation).

The recovery algorithm is exploiting the non-trivial recovery cost structure as expected. The relation between recovery costs and a posteriori statistics such as number of canceled flights, total delay or number of canceled passengers is not uniform. Indeed, these values are not strictly decreasing for decreasing recovery costs.

The reduction of recovery costs is not uniform for a same model with increasing values of budget C. This is not surprising, as the budget allows for better *a priori* solutions, but does not guarantee the solution



to be appropriate a posteriori for any given scenario. However, some models generate solutions with an impressive recovery cost reduction: model MIT_20000 reduces the recovery costs by 68.5% in average over the 8 instances. In absolute numbers, the highest savings are obtained with model MIT_20000 for instance A09, saving up to 1.32 Million \in , which corresponds to a saving of 70.6% compared to the recovery costs for the original schedule. The highest relative saving is 93.0%, again achieved by MIT_20000 for instance A08. CROSS_1000 is the model that has the most often higher recovery costs than Or, namely in 4 out of 8 instances. PCON_2500 is actually the only model higher total recovery costs summed over all scenarios than Or.

CROSS_1000 and Or both have the highest recovery costs for 2 out of 8 instances. In the remaining 4 instances, it is always a different model that has highest recovery costs. The highest increase in recovery costs occurs at instance A07 with model MIT_5000, with an increase of $239,777 \in$, i.e. 37.9% more than Or.

Although we observe significant differences among the different solutions, there is no homogeneous relation between any UF and the recovery statistics: in general, solutions with higher slack have indeed lower recovery costs, but, for example, MIT_2500 has lower recovery costs than MIT_5000.

As the different disruption scenarios are not equally probable, average results are not representative. We therefore analyze the *performance profile* (Dolan and Moré, 2002) of the different models. They represent, for each model s and each instance p, the probability

$$P(r_{s,p} \leq \tau : 1 \leq s \leq n_s)$$

of the model's solution to be withing a factor τ of the best found solution in the same instance. $r_{s,p}$ is the value of the solution obtained with model s on instance p divided by the best found solution for instance p and n_s is the number of instances solved with model s (in our case, $n_s = 8$ for each model).

When $\tau = 0$, the value of $P(r_{s,p} \le \tau : 1 \le s \le n_s)$ is the probability of model s to lead to the best solution. Eventually, when τ grows lager, all models s will have a probability $P(r_{s,p} \le \tau : 1 \le s \le n_s) = 1$, as all models are able to solve the solution and therefore have a finite value.

Figure 1 shows the performance profile with respect to the recovery costs for Or, IT_10000, MIT_20000, CROSS_5000 and PCON_5000, which correspond to the best solutions for each model. Figure 2 shows more in details the evolution of the performance profiles shown in Figure 1



for a ratio $\tau \leq 3.5$



Figure 1: Performance profile for Or, IT_10000, MIT_20000, CROSS_5000 and PCON_5000.



Figure 2: Details for the evolution of the performance curves in Figure 1 for $\tau \leq 3.5$.

The best model is clearly MIT_20000, as its probability to be the best model is 0.75. Moreover, it has probability 1 to have recovery costs at most 1.1 times the lowest found solution. Interestingly, for all other models displayed in Figures 1 and 2, there is at least one instance for which the recovery costs are more than 12 times higher than the recovery costs of MIT_20000. We observe also that the second-best model is IT_10000, as is has probability 0.75 to have recovery costs within 1.6 times the lowest found recovery costs. The original solution is the one with lowest probability of being within 3.4 times the best found solution, and also has the highest ratio $r_{s,p} = 14.27$ for instance A08.



For the models not displayed in Figures 1 and 1, only MIT_10000 is competing with MIT_20000, having probability 0.875 to be within a factor $\tau = 1.2$ of the best solution; it is also the only solution with ratio $\tau < 10$ for instance A08. All other models are below the performance profile of IT_10000 for $\tau \leq 2$. The highest ratio is $\tau = 14.60$, obtained with CROSS_1000 for instance A08.

Next, we have to answer the question whether the proposed UFs are significantly correlated or not with the different recovery statistics. Table 3 shows the correlation between the UFs and the different recovery metrics, and Table 4 shows the significance test for the correlations. The statistical test is a bilateral significance test with confidence level $\alpha = 0.01$ and 166 degrees of liberty (there are 168 observed solutions in total: 8 scenarios, each being evaluated on 21 different solutions). The correlation is significant if the t-value of the test satisfies | t min > 2.606.

UF	IT	MIT	CROSS	PCON
Recovery Costs	-0.371	-0.480	0.052	-0.269
Total Delay	-0.614	-0.393	0.154	-0.562
Pax Delay	-0.550	-0.404	-0.005	-0.269
Canceled Flights	-0.004	-0.194	0.152	-0.026
Rerouted Pax	-0.267	-0.412	0.016	-0.166
Canceled Pax	-0.631	-0.403	0.037	-0.634

Table 3: Values of the correlation between UF values and recovery statistics.

t-values	IT	MIT	CROSS	PCON
Recovery Costs	-5.147	-7.046	0.666	-3.596
Total Delay	-10.014	-5.510	2.009	-8.753
Pax Delay	-8.475	-5.683	-0.067	-3.596
Canceled Flights	-0.055	-2.541	1.988	-0.337
Rerouted Pax	-3.569	-5.822	0.210	-2.170
Canceled Pax	-10.481	-5.669	0.483	-10.558

Table 4: Significance test for the correlation with confidence level $\alpha = 0.01$; the correlation is significant if $|t| \ge 2.606$.

Table 3 shows that IT, MIT and PCON have a large negative correlation with all the recovery statistics but the number of canceled flights; CROSS has only low correlation with the metrics. The significance test in Table 4 show that CROSS is not significantly correlated with any of the recovery statistics. Moreover, non of the UFs is significantly correlated with the number of canceled flights.



Interestingly, PCON is not significantly correlated with the number of rerouted passengers. This is somewhat surprising, as the model maximizes the slack for passenger connections and should, therefore, have a higher number of passengers making the connection. A possible explanation is that in (13)-(14), we consider the set I of *all* possible connections. In the data, however, some connections have large connection time (around 6-8 hours) whereas some are tight (30 minutes to 1-2 hours). In the model, however, connection time is considered for both large and tight connections in the same way. An alternative is to restrict I to the set of tight connections, allowing for focusing on the risky connections only. This also simplifies the PCON model, as the number of constraints in (13)-(14) depends on |I|.

5.3 Synthesis

We solve instances with more than 1200 flights and 85 aircrafts within reasonable computation times. The obtained solutions show that there is a negative correlation between recoverability and IT, MIT and PCON. The correlation is not significant for CROSS, which contradicts the practitioners intuition.

There are two explanations for this. First of all, the results show a reduction of idle time to gain plane crossings, thus also a diminution in the schedule's recoverability. On the other hand, although the recovery algorithm allows for plane swaps, it is the case only for planes of the same fleet. Moreover, CROSS does not differentiate fleets, and assumes homogeneous fleet. To distinguish fleets, we need the meeting point constraints for each fleet type, increasing by another factor the size of the model. This explains why CROSS is not effective in our results. This does, however, not imply that this UF should be discarded, but only that the combination of the CROSS model and *our* recovery algorithm does not lead to significant increase of recoverability.

The trade-off between loss of revenue at the scheduling phase and savings at the recovery phase is impressive: with MIT_20000, a loss of less than $143,000 \in$ of booking revenue (3.57%) enables to save ove 3.82 Mio \in in terms of recovery costs on the 8 1-day instances.

6 Conclusion

In this paper, we present an application of the UFO framework (Eggenberg et al., 2009) to the airline scheduling problem. We present a quantitative simulation to evaluate a solution's performance on real instances,



using an external evaluation tool.

The obtained results show that although our models do not consider any explicit uncertainty characterization, the solutions are able to significantly improve the original solution's recoverability. We prove that an increased idle time improves recoverability of a schedule. In the best case, the total recovery costs over 8 1-day instances can be reduced by more than $3.82 \text{ Mio} \in$ which corresponds to a saving of 68.5% with respect to the recovery costs of the original schedule. Additionally, the loss in terms of revenue are small when the models do not consider missed connections: the loss in terms of passenger revenue is always lower than 4.3% of the initial revenue, i.e. less than $22,100 \in$; however, these losses do not consider the possibily of additional bookings on the new connections created in the schedule.

This study opens different research directions. From the computational part, the developed algorithms have still potential for improvements: replace the heuristic by the exact version of the algorithm, improve convergence speed with smart branching decisions, etc. The recovery algorithm would also benefit from an efficient generator of repositioning flights.

In terms of application, other UFs and the combination with different recovery algorithms should be tested in order to better understand the relations between UFs and recoverability; the relation between UFs and different recovery algorithms; the correlation between the different UFs; the efficiency of UFs for different airlines. Finally, the simulations should be extended considering crews and crew recovery, as this is a crucial part in airline operations; this would allow to test crew-based UFs.

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A Complete proactive statistics

Tables 5-12 report the a priori statistics for the 1-day instances (A01-A04 and A06-A09), and Tables 13 and 14 for the 2-day instances A05 and A10.

B Complete recovery statistics

Tables 15-22 report the recovery statistics for the 1-day instances (A01-A04 and A06-A09).



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$IT_{-}20000$	8530	182	18975	1230	3488	149065	243	0.67	2.36	327	00								-		
IT_{-10000}	8530	182	18975	1230	3488	149065	243	0.67	2.36	367	PCDN_200	0	0	12000	262	3430	130470	0	00.00	00.00	1223
IT_{5000}	5000	97	17000	1150	3496	141825	85	0.24	0.59	271	PCDN_10000	0	0	12000	790	3430	130470	0	0.00	0.00	1083
$IT_{-}2500$	2500	52	14500	1025	3455	136555	46	0.13	0.27	311	CDN_5000	0	0	12000	790	3430	130470	0	0.00	0.00	1083
$IT_{-}1000$	1000	20	13000	940	3454	133450	0	0.00	0.00	331	N_2500 P	0	0	2000	200	3430	30470	0	0.00	0.00	1241
ross_20000	5980	255	10965	460	3519	128630	467	1.30	4.29	267	N_1000 PCD	000	40	2715 1 1	260	453 5	4685 15	0	00.0	00.0	752
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Cross_500	5000	248	11450	505	3530	129345	372	1.03	3.69	605	MIT_10000	9830	304	16720	3330	3416	141990	460	1.28	3.86	383
ross_2500	2500	178	11415	620	3517	128115	341	0.95	3.1	394	MIT_5000	5000	191	14710	2835	3438	135640	260	0.72	1.90	309
ss_1000 C	1000	109	1880	690	3494	30040	128	0.36	1.37	384	MIT_2500	2500	105	13520	2210	3450	133235	139	0.39	0.99	346
Or Cro	0	0	2000 1	790	3430	30470 1	0	0.00	0.00	0.2	MIT_1000	1000	56	12610	1645	3440	131245	66	0.18	0.48	329
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$IT_{-}20000$	8530	182	18975	1230	3488	149065	243	0.67	2.36	327		000						0				
$IT_{-}10000$	8530	182	18975	1230	3488	149065	243	0.67	2.36	367		PCON_200	0	0	12000	200	3430	130470	0	0.00	0.00	1424
IT_{5000}	5000	97	17000	1150	3496	141825	85	0.24	0.59	271		PCDN_10000	0	0	12000	190	3430	130470	0	0.00	0.00	1083
$IT_{-}2500$	2500	52	14500	1025	3455	136555	46	0.13	0.27	311		CON_5000	0	0	12000	790	3430	130470	0	0.00	0.00	926
$IT_{-}1000$	1000	20	13000	940	3454	133450	0	0.00	0.00	296		JN_2500 F	0	0	2000	790	3430	30470	0	0.00	0.00	1450
Cross_20000	5980	255	10965	460	3519	128630	467	1.30	4.29	266		N_1000 PCC	1000	40	2715 1	760	3453	34685 1	0	0.00	0.00	752
Cross_10000	5980	255	10965	460	3519	128630	467	1.30	4.29	294		4IT_20000 PCI	10025	308	16750	3355	3410	142375 1	473	1.31	4.11	429
Cross_5000	5000	248	11450	505	3530	129345	372	1.03	3.69	543		MIT_10000 1	9830	304	16720	3330	3416	141990	460	1.28	3.86	383
ross_2500	2500	178	11415	620	3517	128115	341	0.95	3.1	396		MIT_5000	5000	191	14710	2835	3438	135640	260	0.72	1.90	311
oss_1000 (1000	109	11880	690	3494	130040	128	0.36	1.37	384		MIT_2500	2500	105	13520	2210	3450	133235	139	0.39	0.99	347
0r Cr	0	0	12000	790	3430	30470	0	0	0.00	0.2		MIT_1000	1000	56	12610	1645	3440	131245	99	0.18	0.48	329
Model	Used Budget [min]	# Modified Flts	IT [min] 1	MIT [min]	CROSS	PCON [min] 1.	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]		Model	Used Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]

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IT_{20000}	8530	182	18975	1230	3488	149065	243	0.67	2.36	326	000					-	C	-		_	
IT_{-10000}	8530	182	18975	1230	3488	149065	243	0.67	2.36	365	DCON 200	0	0	12000	190	3430	13047	0	0.00	0.00	1423
IT_{5000}	5000	97	17000	1150	3496	141825	85	0.24	0.59	271	PCON 10000	0	0	12000	190	3430	130470	0	0.00	0.00	1083
$IT_{-}2500$	2500	52	14500	1025	3455	136555	46	0.13	0.27	310	CON 5000	0	0	12000	790	3430	130470	0	0.00	0.00	1087
$IT_{-}1000$	1000	20	13000	940	3454	133450	0	0.00	0.00	331	N 2500 F	0	0	2000	790	3430	30470	0	0.00	0.00	1241
20000	0	10	35	0	6	30	2	0	6	~	PCD						÷				
Cross_2	598	255	1096	46(351	1286	46	1.3	4.2	268	PCON 1000	1000	40	12715	760	3453	134685	0	0.00	0.00	754
Cross_10000	5980	255	10965	460	3519	128630	467	1.30	4.29	267	4TT 20000	10025	308	16750	3355	3410	142375	473	1.31	4.11	430
Cross_5000	5000	248	11450	505	3530	129345	372	1.03	3.69	604	MTT 10000	9830	304	16720	3330	3416	141990	460	1.28	3.86	383
ross_2500	2500	178	11415	620	3517	128115	341	0.95	3.1	394	MIT 5000	5000	191	14710	2835	3438	135640	260	0.72	1.90	310
ss_1000 0	1000	109	11880	690	3494	30040	128	0.36	1.37	384	MTT 2500	2500	105	13520	2210	3450	133235	139	0.39	0.99	345
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ч О	0	0	1200	790	3430	13047	0	0	0.00	0.2	M			—		-	 				
Model	Used Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Loss [%]	CPU Time [s]	Model	Used Budget [mir	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss [%	CPU Time [s]
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[_10000 IT_20000	8530 8530	182 182	18975 18975	1230 1230	3488 3488	49065 149065	243 243	0.67 0.67	2.36 2.36	329 368	PCDN_20000	0	0	12000	260	3430	130470	0	0.00	0.00	1223
IT_5000 I	5000	97	17000	1150	3496	141825	85	0.24	0.59	271	PCDN_10000	0	0	12000	190	3430	130470	0	0.00	0.00	1082
IT_{2500}	2500	52	14500	1025	3455	136555	46	0.13	0.27	348	PCDN_5000	0	0	12000	260	3430	130470	0	0.00	0.00	928
IT_1000	1000	20	13000	940	3454	133450	0	0.00	0.00	296	30N_2500 1	0	0	12000	200	3430	130470	0	0.00	0.00	1461
Cross_20000	5980	255	10965	460	3519	128630	467	1.30	4.29	270	CON_1000 PC	1000	40	12715	760	3453	134685	0	0.00	0.00	890
Cross_10000	5980	255	10965	460	3519	128630	467	1.30	4.29	299	MIT_20000 F	10025	308	16750	3355	3410	142375	473	1.31	4.11	383
Cross_5000	5000	248	11450	505	3530	129345	372	1.03	3.69	547	MIT_10000	9830	304	16720	3330	3416	141990	460	1.28	3.86	383
Cross_2500	2500	178	11415	620	3517	128115	341	0.95	3.1	394	MIT_5000	5000	191	14710	2835	3438	135640	260	0.72	1.90	350
oss_1000	1000	109	11880	690	3494	130040	128	0.36	1.37	429	MIT_2500	2500	105	13520	2210	3450	133235	139	0.39	0.99	309
Or Cr	0	0	12000	260	3430	30470	0	0	0.00	0.2	MIT_1000	1000	56	12610	1645	3440	131245	66	0.18	0.48	329
Model	Used Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min] 1	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]	Model	Used Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]

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IT_20000	8530	182	18975	1230	3488	147315	347	0.74	2.47	400	0										
IT_10000	8530	182	18975	1230	3488	147315	347	0.74	2.47	377	PCDN_2000	0	0	12000	200	3430	128670	0	0.00	0.00	1061
IT_5000	5000	97	17000	1150	3496	140355	106	0.23	0.70	332	PCON 10000	1000	229	17310	805	3565	160980	0	0.00	0.00	2984
IT_2500	2500	52	14500	1025	3455	134965	67	0.14	0.30	359	CON_5000	5000	105	15340	800	3489	150675	0	0.00	0.00	1339
$IT_{-}1000$	1000	20	13000	940	3454	131700	0	0.00	0.00	360	N 2500 P	2500	53	3920	825	3458	11305	0	00.0	0.00	883
oss_20000	5980	255	10965	460	3519	126305	344	0.74	3.01	305	1000 PCD	00		15 11	5	42 3	380 14		00	00	5
00 Cr											PCON	100	5	129	80	34°	134;	0	0.0	0.0	80 80
$Cross_100$	5980	255	10965	460	3519	126305	344	0.74	3.01	305	MIT_20000	10025	308	16750	3355	3410	140060	404	0.87	3.00	442
Cross_5000	5000	248	11450	505	3530	126140	360	0.77	3.04	656	MIT_10000	9830	304	16720	3330	3416	140035	427	0.92	3.15	466
cross_2500	2500	178	11415	620	3517	126520	184	0.39	1.60	454	MIT 5000	5000	191	14710	2835	3438	133470	239	0.51	1.52	356
ss_1000 (1000	109	11880	690	3494	28245	19	0.04	0.04	464	MIT 2500	2500	105	13520	2210	3450	131285	131	0.28	0.98	375
Or Cro	0	0	2000	190	3430	30470 1	0	0	0	0.2	MIT_1000	1000	56	12610	1645	3440	129675	88	0.19	0.46	380
Model	ed Budget [min]	: Modified Flts	IT [min] 1	MIT [min]	CROSS	PCON [min] 15	# Lost Psg	Psg Lost [%]	svenue Loss [%]	CPU Time [s]	Model	Used Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]
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IT_20000	8530	182	18975	1230	3488	147315	347	0.74	2.47	327	0								-		
[T_10000	8530	182	18975	1230	3488	147315	347	0.74	2.47	328	PCDN 2000	0	0	12000	290	3430	128670	0	0.00	0.00	808
IT_5000	5000	97	17000	1150	3496	140355	106	0.23	0.70	272	PCON 10000	1000	229	17310	805	3565	160980	0	0.00	0.00	2923
IT_2500	2500	52	14500	1025	3455	134965	67	0.14	0.30	311	CON_5000	5000	105	15340	800	3489	150675	0	0.00	0.00	1177
$IT_{-}1000$	1000	20	13000	940	3454	131700	0	0.00	0.00	296	N 2500 P	2500	53	3920	825	3458	11305	0	0.00	0.00	729
oss_20000	5980	255	10965	460	3519	126305	344	0.74	3.01	267	1000 PCD	0		15 1:		12 33	80 14		0	0	ັ ຕ
00 Cro											PCON 1	100	23	129.	80	344	1343	0	0.0	0.0	68;
Cross_1000	5980	255	10965	460	3519	126305	344	0.74	3.01	313	MIT_20000	10025	308	16750	3355	3410	140060	404	0.87	3.00	382
Cross_5000	5000	248	11450	505	3530	126140	360	0.77	3.04	622	MIT 10000	9830	304	16720	3330	3416	140035	427	0.92	3.15	383
ross_2500	2500	178	11415	620	3517	126520	184	0.39	1.60	475	MIT_5000	5000	191	14710	2835	3438	133470	239	0.51	1.52	309
ss_1000 0	1000	109	11880	690	3494	28245	19	0.04	0.04	434	MIT_2500	2500	105	13520	2210	3450	131285	131	0.28	0.98	308
Or Crc	0	0	2000	790	3430	30470 1	0	0	0	0.2	MIT_1000	1000	56	12610	1645	3440	129675	88	0.19	0.46	330
Model	3d Budget [min]	Modified Flts	IT [min] 1.	MIT [min]	CROSS 5	PCON [min] 15	# Lost Psg	Psg Lost [%]	venue Loss [%]	CPU Time [s]	Model	Used Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]
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IT_{20000}	8530	182	18975	1230	3488	147315	347	0.74	2.47	327		2										
IT_10000	8530	182	18975	1230	3488	147315	347	0.74	2.47	328		FCUN_ZUU	0	0	12000	190	3430	128670	0	0.00	0.00	809
IT_5000	5000	97	17000	1150	3496	140355	106	0.23	0.70	271			1000	229	17310	805	3565	160980	0	0.00	0.00	2401
$IT_{-}2500$	2500	52	14500	1025	3455	134965	67	0.14	0.30	311			5000	105	15340	800	3489	150675	0	0.00	0.00	1020
$IT_{-}1000$	1000	20	13000	940	3454	131700	0	0.00	0.00	295			2500	53	3920	825	3458	41305	0	0.00	0.00	728
ross_20000;	5980	255	10965	460	3519	126305	344	0.74	3.01	266			000	23	2915 1 1	305	442	4380 1.	0	00.0	00.0	383
s_10000 C	980	255	J965	160	519	6305	344	.74	.01	898			25	∞	50 15	52 25	0 3	060 13	4	2 0	0	
Cross	20		10	7	с С	12		0	с.		C FTM)7-11M	100	30	167.	335	341	1400	40.	0.8	3.0	38
Cross_5000	5000	248	11450	505	3530	126140	360	0.77	3.04	545	MTT 10000		9830	304	16720	3330	3416	140035	427	0.92	3.15	383
ross_2500	2500	178	11415	620	3517	126520	184	0.39	1.60	395	MTT FOOD		5000	191	14710	2835	3438	133470	239	0.51	1.52	309
ss_1000 C	1000	109	1880	690	3494	28245	19	0.04	0.04	386	MTT OF OO	DOGZ ITW	2500	105	13520	2210	3450	131285	131	0.28	0.98	309
Or Cro	0	0	2000	790	3430	30470 1	0	0	0	0.2	TTM	0001-11M	1000	56	12610	1645	3440	129675	88	0.19	0.46	329
	[min]	Flts	1 1:		00 00 00	nin] 13	sg	[%]	ss [%]	e [s] a	-	del	lget [min]	fied Flts	min]	[min]	SSC	[min]	st Psg	ost [%]	Loss [%]	'ime [s]
Model	Used Budget	# Modified	IT [min	MIT [mi	CROSS	PCON [m	# Lost F	Psg Lost	Revenue Los	CPU Time			Used Bud	# Modi	I LI	MIT	CRC	PCON	# Los	Psg Lc	Revenue	CPU T
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$IT_{-}20000$	8530	182	18975	1230	3488	147315	347	0.74	2.47	237		00										
IT_10000	8530	182	18975	1230	3488	147315	347	0.74	2.47	326		PCUN_20C	0	0	12000	190	3430	128670	0	0.00	0.00	1078
IT_5000	5000	97	17000	1150	3496	140355	106	0.23	0.70	271		PCUN_10000	1000	229	17310	805	3565	160980	0	0.00	0.00	2480
$IT_{-}2500$	2500	52	14500	1025	3455	134965	67	0.14	0.30	310		CUN_5000	5000	105	15340	800	3489	150675	0	0.00	0.00	1020
$IT_{-}1000$	1000	20	13000	940	3454	131700	0	0.00	0.00	295		IN_2500 P	2500	53	3920	825	3458	41305	0	0.00	0.00	732
oss_20000	5980	255	10965	460	3519	126305	344	0.74	3.01	267	000	1000 PCU	00	~	15 1	5	12	380 14		0	00	ø
00 Cr											1004	PCUN_	100	23	129	80	344	1343	0	0.0	0.0	68
Cross_100(5980	255	10965	460	3519	126305	344	0.74	3.01	267	00000 mtv	MIT_20000	10025	308	16750	3355	3410	140060	404	0.87	3.00	382
Cross_5000	5000	248	11450	505	3530	126140	360	0.77	3.04	542		MIT_10000	9830	304	16720	3330	3416	140035	427	0.92	3.15	382
cross_2500	2500	178	11415	620	3517	126520	184	0.39	1.60	394		MIT_5000	5000	191	14710	2835	3438	133470	239	0.51	1.52	310
ss_1000 (1000	109	11880	690	3494	28245	19	0.04	0.04	382		MIT_2500	2500	105	13520	2210	3450	131285	131	0.28	0.98	310
Or Cro	0	0	2000	190	3430	30470 1	0	0	0	0.2		MIT_1000	1000	56	12610	1645	3440	129675	88	0.19	0.46	329
Model	l Budget [min]	Modified Flts	IT [min] 1	MIT [min]	CROSS	CON [min] 15	⊭ Lost Psg	'sg Lost [%]	enue Loss [%]	PU Time [s]		Model	sed Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]
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$IT_{-}20000$	10105	254	85000	350	6154	282890	307	0.43	1.09	10552	00				-			-	-		
$IT_{-}10000$	10000	255	85085	405	6178	282355	304	0.4	1.41	10081	PCDN 200	230	x	77870	485	6105	26487(0	0	0	10740
IT_{5000}	5000	66	82865	550	6157	276910	107	0.15	0.45	21369	PCDN_10000	230	x	77870	485	6105	264870	0	0	0	37901
IT_2500	2500	49	80365	550	6143	270795	23	0.03	0.08	10369	CON_5000	230	x	77870	485	6105	264870	0	0	0	61236
$IT_{-}1000$	1000	23	78865	535	6103	267150	37	0.05	0.14	17064	N 2500 P	230	x	7870	485	3105	34870	0	0	0	5175
20000	05	12	920	35	05	365	13	89	62	60	0 PCO			2		_	26	-			e c
Cross.	91	4	202	1	62	262	9	0.8	5	67	PCON 1000	1000	32	78210	460	6103	269230	0	0	0	54089
Cross_10000	8515	424	76925	140	6184	263895	661	0.92	2.95	6914	MIT_20000	16260	578	81385	2345	6050	283775	370	0.51	1.63	6397
Cross_5000	5000	360	77450	215	6195	263965	271	0.38	1.22	6040	MIT 10000	10000	407	80160	1965	6085	275100	377	0.52	1.67	5034
ross_2500	2500	234	77710	365	6185	263965	187	0.26	0.96	9753	MIT_5000	5000	251	79055	1355	6076	270640	244	0.34	1.14	4843
ss_1000 0	1000	127	77870	430	6169	64350	46	0.06	0.17	7079	MIT 2500	2500	146	78590	1270	6140	265655	27	0.11	0.28	6257
CLC			65	0	00	180 2					IT_1000	1000	61	78235	950	6108	265605	10	0.01	0.04	8365
ō	0	0	778	491	610	2644	0	0	0		W	[ui	, vo							[v]	
Model	sed Budget [min]	# Modified Flts	IT $[min]$	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	tevenue Loss [%]	CPU Time [s]	Model	Used Budget [m:	# Modified Flt	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss $[$ ⁰	CPU Time [s]
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$IT_{-}20000$	10105	254	85000	350	6154	269910	236	0.25	0.92	10485	[000					-					
IT_10000	10000	248	85050	410	6174	269870	291	0.31	1.18	11575	-	PCDN_200	755	29	78040	475	6106	25338(0	0	0	24752
IT_5000	5000	66	82865	550	6157	263570	65	0.07	0.33	20659		PCON_10000	755	29	78040	475	6106	253380	0	0	0	12851
IT_2500	2500	49	80365	550	6143	257580	32	0.03	0.13	10416	-	CON_5000	710	25	78005	475	6117	252835	0	0	0	41222
$IT_{-}1000$	1000	23	78865	535	6103	254255	62	0.06	0.2	16971	-	N_2500 P	2500	58	78925	500	6118	65245	0	0	0	0004
0000	л С	•	0		ы С	45		2	_	20	-	PCO			-1		_	5				-
Cross_2	910	442	7692	165	620	2489	547	0.57	2.1(549		CON_1000	1000	30	78230	490	6107	257115	0	0	0	28494
$_{-10000}$	15	24	925	40	84	800	80	71	85	67	-	000	0		55		0	55			~	2
Cross	53 25	4	26	÷.	61	250	9	0.	5.	56		MIT_20	1626	578	8138	234	605	2695	656	0.69	2.55	615'
Cross_5000	5000	360	77450	215	6195	250305	401	0.42	1.60	6551	-	MIT_10000	10000	407	80160	1965	6085	261255	450	0.47	1.9	5789
ross_2500	2500	234	77710	365	6185	250920	152	0.16	0.70	11273	-	MIT_5000	5000	251	79055	1355	6076	256390	242	0.25	1	4805
ss_1000 C	1000	127	7870	430	5169	51700	76	0.08	0.21	8776		MIT_2500	2500	146	78590	1270	6140	253290	98	0.1	0.31	4910
Cro			~	-	_	й —		-				1000	00	-	235	20	08	495	4	05	14	26
0r	0	0	77865	490	6100	251805	0	0	0		-	MIT_	10	9	18;	<u>i6</u>	61	252	4	0	0.	73
Model	sed Budget [min]	⊭ Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	evenue Loss [%]	CPU Time [s]	,	Model	Used Budget [min]	# Modified Flts	IT [min]	MIT [min]	CROSS	PCON [min]	# Lost Psg	Psg Lost [%]	Revenue Loss [%]	CPU Time [s]
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IT_20000	71305.7	0	1026	31.1	33	33	3105	86						-			
IT_10000	71305.7	0	1026	31.1	33	33	3105	86	PCDN_20000	83820.2	0	1390	27.3	51	37	5861	239
IT_5000	81686.25	0	1028	26.4	39	39	3762	130	CDN_10000	83820.2	0	1390	27.3	51	37	5861	239
IT_2500	82003.8	0	1188	27	44	38	4477	180	I_5000 F	820.2	0	390	7.3	51	37	861	39
1000	06.85	0	242	7.6	45	42	250	181	PCON	838			5			20	
D000 IT.	55 891		1						PCON_2500	83820.2	0	1390	27.3	51	37	5861	239
Cross_2	46225.	0	1602	29.1	55	10	6390	201	0001_NC	750.75	0	1282	25.6	50	42	3810	218
10000	5.55)2		10	0	90	1	D PCC	87							
Cross_	4622	0	16(29	20	1	63	20	MIT_2000(15822.35	0	700	29.2	24	0	3100	72
Cross_5000	40569.4	0	1498	30.6	49	2	4636	199	MIT_10000	16224.6	0	710	28.4	25	0	3410	83
Cross_2500	42569.75	0	1366	28.5	48	10	4341	192	MIT_5000	19382.95	0	1230	26.7	46	0	3726	120
Cross_1000	79101.2	0	1384	26.6	52	34	5151	228	MIT_2500	22162.6	0	1303	27.7	47	0	4541	212
0r (83820.2	0	1390	27.3	51	37	5861	239	MIT_1000	81353.3	0	1336	27.3	49	36	4731	235
Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg	Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg
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$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$																			
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		$IT_{-}20000$	224186.35	4	317	31.7	10	153	8997	543									
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		$IT_{-}10000$	224186.35	4	317	31.7	10	153	8997	543	0000	8.35		0	6	•		00	5
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		[T_5000	34725.65	2	753	47.1	16	142	11300	528	D PCON 2	35989	2	-06 	40.	22	21	119	57
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$			546.45 20	2	878	11.8	21	175	1667	566	PCON 1000	359898.35	7	006	40.9	22	211	11990	572
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		1000 IT	83.85 317	~	00	.0	2	26	40 1	14	CON_5000	359898.35	2	006	40.9	22	211	11990	572
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		0 IT_1	3165		6	40	2	1	98	5	2500 F	98.35	2	00	.0	2	11	066	72
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		oss_2000	207042.95	2	1118	28.6	29	126	10828	552	0 PCON	5 3598		6	40	61	2	11	വ്
Model Dr Cross.1000 Cross.2500 Cross.5000 Cross.1 # Canceled Flts 2 2 2 4 2 # Canceled Flts 2 35938.35 300908.5 286647 310565.3 207042 # Canceled Flts 2 35939.35 300908.5 286647 310565.3 207042 # Canceled Flts 2 945 1060 743 1118 Avg Delay [min] 40.9 39.4 37.9 32.3 236.6 # Delayed Flts 22 24 28 28.6 1082 11264 1082 # Canceled Psg 211 161 151 1772 126 126 Total Pax delay [min] 11990 11735 9583 11264 1082 # Rerouted Psg 572 605 597 749 552 # Canceled Flts 2 2 2 2 2 Model MIT_1000 MIT_5600 MIT_10000 MIT_20000 579	0000	0000 CI	.95 2		~				8		PCDN_100	223478.0	2	710	32.3	22	140	11121	541
Model Dr Cross_1000 Cross_2500 Cross_500 Recovery Costs [€] 359898.35 300908.5 2 4 # Canceled Flts 2 2 2 4 Total Delay [min] 900 945 1060 743 Avg Delay [min] 40.9 39.4 37.9 32.3 # Delayed Flts 22 24 28 23 # Delayed Flts 22 24 37.9 32.3 # Delayed Flts 211 161 151 172 Total Pax delay [min] 11990 11735 9583 11264 # Rerouted Psg 211 161 151 172 Model MIT_1000 MIT_2500 MIT_10000 M Model MIT_1000 MIT_2600 MIT_10000 M Model MIT_1000 MIT_250 597 749 Model MIT_1000 MIT_2600 MIT_10000 M Model MIT_1000 MIT_250 2	2	Cross_1	207042	2	1118	28.6	29	126	1082	552	IT 20000	148676	7	579	38.6	15	89	7549	473
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	2	Cross_5000	310565.3	4	743	32.3	23	172	11264	749	IT 10000 M	51054.25	5	659	41.2	16	89	8159	492
ModelDrCross.1000Recovery Costs [\in]359898.35300908.5# Canceled Flts22Total Delay [min]900945Avg Delay [min]40.939.4# Delayed Flts2224# Canceled Psg211161Total Pax delay [min]2224# Canceled Psg21111735# Canceled Psg21111735# Canceled Psg1179011735# Rerouted Psg572605# Rerouted Psg318993.4294180.2ModelMIT_1000MIT_25001Recovery Costs [\in]318993.4294180.21ModelMIT_1000MIT_25001ModelMIT_1000MIT_25001ModelMIT_1000MIT_25001Total Delay [min]40.944.7# Canceled Flts22# Delayed Flts2219# Canceled Psg176156Total Pax delay [min]1149010505		Cross_2500	286647	2	1060	37.9	28	151	9583	597	MIT_5000 M	86216.95 1	2	839	44.2	19	106	9345	508
Model $\mathbf{0r}$ Model $\mathbf{0r}$ # Canceled Flts359898.35# Canceled Flts359898.35Total Delay [min]900Avg Delay [min]40.9# Delayed Flts22# Canceled Psg211Total Pax delay [min]11990# Rerouted Psg211Total Dax delay [min]11990# Rerouted Psg213Model \mathbf{MIT}_{1000} Recovery Costs [\in]318993.4# Canceled Flts2Total Delay [min]40.9# Delayed Flts2# Delayed Flts2# Canceled Psg176Total Pax delay [min]22# Canceled Psg176	2	Cross_1000	300908.5	2	945	39.4	24	161	11735	605	MIT 2500	294180.2 1	2	850	44.7	19	156	10505	571
ModelRecovery Costs [л	359898.35	2	006	40.9	22	211	11990	572	MIT 1000	318993.4	2	006	40.9	22	176	11490	597
		Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg	Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg

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$IT_{-}20000$	487815.75	×	546	27.3	20	376	10756	812									
IT_10000	487815.75	×	546	27.3	20	376	10756	812	<u> 00 20000</u>	04030.7	x	939	29.3	32	499	10543	900
IT_{5000}	551878.05	×	682	31	22	417	11031	825	110000 PC	1030.7 7	x	939	9.3	32	199	0543	006
$IT_{-}2500$	651824.05	×	806	32.2	25	469	10679	878	5000 PCDN	30.7 704		6	с:		6	1 1	0
IT_{-1000}	633834.2	×	840	27.1	31	470	10347	811	500 PCDN	.7 7040	00	63	29	й —	49	3 105	06
ss_20000	3755.75	×	1089	33	33	461	9515	822	D PCON 25	5 704030	x	939	29.3	32	499	10545	006
000 Cros	75 598								PCDN_1000	652428.3	×	816	26.3	31	473	10496	900
Cross_10	598755.'	×	1089	33	33	461	9515	822	MIT 20000	353736.95	x	350	21.9	16	272	10479	858
Cross_5000	673347.85	×	915	30.5	30	488	12167	831	MIT 10000	353766.35	×	357	22.3	16	272	10493	858
Cross_2500	688652.05	×	981	31.6	31	494	12469	838	MIT_5000	481024.4	x	714	29.8	24	352	11403	606
Cross_1000	714408.4	×	982	29.8	33	495	12717	913	MIT 2500	661410.55	×	810	27	30	464	14054	886
чO	704030.7	×	939	29.3	32	499	10543	900	MIT_1000	702840.15	x	922	28.8	32	499	10350	855
Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg	Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg
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A03
instance
for
statistics
Recovery
17:
Table





Dr Cross_1000 465695.65 252423.8	Cross_1000 252423.8	<u> </u>	Cross_2500 191147.5	Cross_500 162547.65	0 Cross_10 137228.	000 Cross 45 1372	20000]	TT_1000 78402.2	IT_2500 314208.00	IT_500 5 209884	00 IT_10 .05 1144	0000 I	T_20000
led Flts av [min]	$20 \\ 6223$	18 6989	16 7197	6127	5611		20	16 7218	16 7409	7104	700		12 7092
	51.4	51.8	49.3	49.4	52.4	ы С 13 С	2.4	53.9	57.4	61.2	62.	i ∞	62.8
	121	135	146	124	107	1	07	134	129	116	11		113
	359	168	119	81	107		07	281	230	160	67		67
_	31107	24331	20636	16545	26339	26	339	24788	24728	1996	0 144	25	14425
	2379	2224	1937	1875	2310	52	310	2001	1986	1807	155	31	1531
	MIT_1000	MIT_2500	MIT_5000	MIT_10000	MIT_20000	PCDN_1000	PC0N_250(D PCON_E	5000 PC	ON_10000	PCDN_2000(
	208562.75	142528.65	243143.45	110454.15	93369.15	193056.15	465695.65	5 46569	5.65 46	55695.65	465695.65		
	14	14	16	10	×	16	20	20		20	20		
	7758	6827	6323	6388	6870	7180	6223	622		6223	6223	_	
	55.8	50.9	52.7	50.3	54.5	53.2	51.4	51.	4	51.4	51.4		
	139	134	120	127	126	135	121	12		121	121	_	
	126	88	240	68	41	141	359	355	6	359	359		
	23646	18237	24719	12280	11430	23752	31107	3110	07	31107	31107		
	1982	1918	1880	1329	1171	2132	2379	237	6	2379	2379	-	

A04.
instance
for
statistics
Recovery
18:
Table





_	-	_	_	_	_		_	_									
IT_20000	35698.6	0	1026	31.1	33	10	3441	128	,								
$IT_{-}10000$	35698.6	0	1026	31.1	33	10	3441	128	PCDN_20000	92998.75	0	1390	27.3	51	39	5065	248
IT_5000	67259.75	0	1028	26.4	39	24	5733	175	CON_10000	148898.4	0	1181	34.7	34	68	3391	142
IT_2500	56621.4	0	1188	27	44	15	4305	194	5000 P	172		54	- 2	8	2	16	32
-1000	3170.2	0	1242	27.6	45	44	4759	208	PCON	734		10	27	e e	en en	39	16
_20000 IT	54.15 98	0	302	9.1	55	35	795	38	PCDN_2500	74152.25	0	1102	26.9	41	27	4165	192
) Cross	814		1	61			47	5	DN_1000	4718.05	0	1287	28	46	33	5055	219
ss_10000	1454.15	0	1602	29.1	55	35	4795	238	000 PC	35 82							
00 Cro	×								MIT_20	29532.	0	200	29.2	24	10	2832	136
Cross_500	75371.9	0	1498	30.6	49	31	7087	270	4IT_10000	29547.35	0	720	27.7	26	10	2832	136
Cross_2500	60224	0	1366	28.5	48	14	5930	267	MIT_5000	96777.55	0	1370	30.4	45	43	4375	236
Cross_1000	120595.75	0	1384	26.6	52	58	5450	250	MIT_2500	81601.25	0	1303	27.7	47	32	4445	205
- Ur	92998.75	0	1390	27.3	51	39	5065	248	MIT_1000	85847.7	0	1336	27.3	49	33	6600	220
Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg	Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg
	1				_												







IT_20000	654615.45	4	317	31.7	10	489	10305	374									
IT_10000	654615.45	4	317	31.7	10	489	10305	374	CDN_20000	632674.5	2	900	40.9	22	441	13608	445
IT_5000	510132.05	2	753	47.1	16	369	8965	284	N_10000 P	35246	2	447	37.3	12	383	8123	309
_2500	4182.6	5	878	41.8	21	437	0156	378	D PCC	20							
000 II	84.1 62		0	6	~1	0	98 1	2	PCON_5000	544054.75	2	543	30.2	18	388	11309	334
IT_1	6160	2	6	40.	22	43	125	42	2500	7.5		2	6)2	~
s_20000	1637.6	2	118	38.6	29	353	2549	138	PCON_2	60264	2	60	31.	19	42(123(402
Cros	514		-	(r)			1	4.	DN_1000	14811.9	2	879	40	22	422	13152	444
-10000	637.6	5	118	8.6	29	53	549	38	0 PC	5 60							
Cross	514			ŝ		(C)	12	4	MIT_2000	418226.1	2	579	38.6	15	305	11284	323
Cross_5000	713479.05	4	743	32.3	23	501	13498	563	MIT_10000	408797.65	2	659	41.2	16	296	11494	332
Cross_2500	567780.35	2	1060	37.9	28	393	14948	444	MIT_5000	872451.2	2	839	44.2	19	398	0666	405
Cross_1000	648540.15	2	945	39.4	24	451	12921	443	MIT_2500	624172.2	2	850	44.7	19	436	9837	385
0r	632674.5	2	006	40.9	22	441	13608	445	MIT_1000	608928.85	2	900	40.9	22	424	12756	431
Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg	Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg

A07.
instance
for
statistics
Recovery
20:
Table





_																		
IT_20000	1203636.35	×	546	27.3	20	894	15158	664										
IT_10000	1203636.35	×	546	27.3	20	894	15158	668		CDN_20000	1374174.1	×	939	29.3	32	962	19828	835
IT_5000	1243736.25	×	682	31	22	885	14830	752	-	CON_10000 F	167150.95	×	740	33.6	22	923	14853	646
IT_2500	1260995.35	×	806	32.2	25	896	17135	781	-	CON_5000 P	215338.05 1	×	789	34.3	23	938	16923	652
$IT_{-}1000$	1363939	×	840	27.1	31	962	18766	270	-	I_2500 P	030.15 1:	×	316	1.4	26	182	171	16
ss_20000	32016.15	×	1089	33	33	864	17524	868	-	000 PCDV	.85 1315		<u></u>	с 		0,	3 17	
000 Cre	.15 12								-	PCON_10	1303642	x	841	31.1	27	971	16608	719
Cross_10	1232016	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	1089	33	33	864	17524	868		MIT_20000	96305.6	×	350	21.9	16	787	14999	206
Cross_5000	1266517.5	×	915	30.5	30	913	18228	866	-	MIT_10000	941794.75	×	357	22.3	16	768	14989	725
Cross_2500	1349184.1	×	981	31.6	31	955	16938	805	-	MIT_5000	1130037.45	×	714	29.8	24	826	17896	814
Cross_1000	1406386.5	×	982	29.8	33	977	19278	817	-	MIT_2500	1269514.1	×	810	27	30	884	18405	849
٥r	1374174.1	×	939	29.3	32	962	19828	835	-	MIT_1000	1268172.4	×	922	28.8	32	880	18031	853
Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg		Model	Recovery Costs [€]	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg

A08.
instance
for
statistics
Recovery
21:
Table





_	-	-	-	-	_	-	-	_									
IT_20000	1005869.1	12	7317	65.9	111	779	22390	1188									
IT_10000	1005869.1	12	7317	65.9	111	627	22390	1188	CDN_20000	869636.1	18	6658	53.3	125	1487	30119	1255
IT_5000	1102431.5	12	7544	59.9	126	838	24650	1187	N_10000 P	50323.9 1	9	6915	57.6	120	402	17355	559
IT_2500	1632488.5	16	7089	57.6	123	1287	26910	1341	DN_5000 PC	55945.2 54	16	6586	54	122	1317	28405	1131
IT_1000	1847358.7	18	6193	51.6	120	1472	30787	1212	N_2500 PC(2377.65 160	20	216	55.5	112	603	1153 2	302
Cross_20000	1795185.35	18	6401	54.7	117	1294	23256	1456	V_1000 PCD	1449.9 2002	18	278 6	5.1	32	366 1	365 3	406 1
coss_10000	795185.35	18	6401	54.7	117	1294	23256	1456	20000 PCD	3669.3 167	×	3755 7	52.8	128	452 1	6005 3.	027 1
oss_5000 Cr	25465.7 1	18	5572	45.2	118	1154	24379	1386	10000 MIT	0891.3 603	x	6853 6	50.4	136	431	7780 1	939 1
ss_2500 Cr	44286.9 16	20	6042	47.6	127	1579	30147	1340	T_5000 MI	32413.95 56	14	9819	54.1	126	1014	25143	1152
ss_1000 Cro	554966 21	14	8099	55.1	147	1163	26819	1280	[T_2500 M]	98856.8 128	12	7772	56.3	138	925	23817	1238
0r Crc	869636.1 1.	18	6658	53.3	125	1487	30119	1255	4IT_1000 M	317424.45 11	14	7594	53.9	141	1016	26550	1342
Model	Recovery Costs [€] 18	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg	Model	Recovery Costs [€] 13	# Canceled Flts	Total Delay [min]	Avg Delay [min]	# Delayed Flts	# Canceled Psg	Total Pax delay [min]	# Rerouted Psg

A09.
instance
for
statistics
Recovery
22:
Table



